



**IMDS Reference**

**For REP processes**

<b><u>Finish</u></b>	<b><u>Detail</u></b>	<b><u>ID no.</u></b>
<b>Zinc Plating</b>	<b>e-plate Zinc</b>	<b>213570</b>
<b>Clear Pass</b>	<b>Blue Trivalent Passivate / Zn</b>	<b>900924</b>
<b>Thick Film Pass</b>	<b>Thick Film Trivalent Passivate / Zn</b>	<b>900896</b>
<b>Black Pass</b>	<b>Black Trivalent Passivate / Zn</b>	<b>63172992</b>
<b>135 Seal</b>	<b>Passivation Sealant</b>	<b>974954</b>
<b>Yellow Chromate</b>	<b>Yellow Cr6 Passivate / Zn</b>	<b>899343</b>
<b>Olive Chromate</b>	<b>Olive Green Cr6 Passivate / Zn</b>	<b>900850</b>
<b>Copper Plate</b>	<b>e-plate Cu</b>	<b>736942</b>
<b>Tin Plate</b>	<b>e-plate Sn (bright)</b>	<b>756885</b>
<b>Nickel Plate</b>	<b>e-plate Ni (semi bright)</b>	<b>749088</b>
<b>Phosphate</b>	<b>Phosphate Zn</b>	<b>50490621</b>
<b>Oil DWX31</b>	<b>Castrol rustilo DWX31</b>	<b>n/a</b>
<b>Safecoat 66</b>	<b>Castrol safecoat 66</b>	<b>n/a</b>
<b>Pronature</b>	<b>Orapi Engineering Lubricant with PTFE</b>	<b>n/a</b>
<b>Abseal SRP</b>	<b>Emulsifiable Dry to Touch Oil</b>	<b>n/a</b>

These details from our chemical suppliers and to the best of our knowledge are correct.  
(n/a = not available)